



POLYONE CORPORATION

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-19663 GREEN

Version Number 1.2
Revision Date 08/15/2003

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1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION
2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY TELEPHONE : Product Stewardship, (314) 771-1800
Emergency telephone number : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : STAN-TONE HCC-19663 GREEN
Product code : FO00004875
Chemical Name : Mixture
CAS-No. : Mixture
Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|------------------------------|-----------|----------|
| Ethyl benzene | 100-41-4 | 0.1 - 1 |
| Xylenes (o-, m-, p- isomers) | 1330-20-7 | 1 - 5 |
| 1,2,4-Trimethylbenzene | 95-63-6 | 10 - 30 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Combustible. Vapors may be irritating to eyes and respiratory tract. This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.
Ingestion : May be harmful if swallowed.
Eyes : May cause eye/skin irritation.
Skin : Experience shows no unusual dermatitis hazard from routine handling.

Chronic exposure : Refer to Section 11 for Toxicological Information.

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Print Date 11/12/2011**Medical Conditions** : None known.
Aggravated by Exposure:**4. FIRST AID MEASURES**

Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. When symptoms persist or in all cases of doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : Between 100 °F and 200 °F

Flammable Limits
Upper explosion limit : No data available.
Lower explosion limit : No data available.
Autoignition temperature : No data available.
Suitable extinguishing media : Carbon dioxide blanket, dry powder, foam, water spray.

Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.

Unusual Fire/Explosion Hazards : May emit Hydrogen Chloride (HCl) or Carbon Monoxide (CO) under fire conditions.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

7. HANDLING AND STORAGE

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- Handling : Combustible liquid. Keep away from flames, hot surfaces, and sources of ignition. Use only in an area with appropriate ventilation. Processing fume condensates may contain combustible or toxic residue. Periodically clean hoods, ducts, and other surfaces to minimize accumulation of these materials.
- Storage : Store below 140 deg F (60 deg C). Keep containers dry and tightly closed to avoid moisture absorption and contamination.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Respiratory protection : Under normal handling conditions a respirator may not be required. Airborne contaminant levels should be maintained below the occupational exposure guidelines.
- Eye/Face Protection : Safety glasses with side-shields.
- Hand protection : Protective gloves.
- Skin and body protection : Long sleeved clothing.
- Additional Protective Measures : Safety shoes.
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. Ensure adequate ventilation, especially in confined areas.
- Engineering measures : Provide general and/or local exhaust ventilation to control airborne contaminant levels below the exposure guidelines.

Exposure limit(s)

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| Components | Value | Exposure time | Exposure type | List: |
|-----------------------------|------------------|-----------------------------------|--------------------|---------|
| Ethyl benzene | 100 ppm | Time Weighted Average (TWA): | Vapor and aerosol. | ACGIH |
| | 434 mg/m3 | | | |
| | 125 ppm | | | |
| | 543 mg/m3 | Short Term Exposure Limit (STEL): | Vapor and aerosol. | ACGIH |
| | 100 ppm | | | |
| | 435 mg/m3 | | | |
| Xylenes (o-, m-, p-isomers) | 100 ppm | PEL: | Vapor and aerosol. | OSHA Z1 |
| | 435 mg/m3 | | | |
| | 100 ppm | | | |
| | 150 ppm | Short Term Exposure Limit (STEL): | Vapor and aerosol. | ACGIH |
| | 100 ppm | | | |
| | 150 ppm | | | |
| 1,2,4-Trimethylbenzene | 25 ppm 123 mg/m3 | Time Weighted Average (TWA): | Vapor. | ACGIH |

9. PHYSICAL AND CHEMICAL PROPERTIES

| | | | |
|---------------------|----------------------|------------------|-------------------|
| Form | : Liquid | Evaporation rate | : Not established |
| Appearance | : Viscous, Liquid | Specific Gravity | : Not determined |
| Color | : GREEN | Bulk density | : Not applicable. |
| Odor | : Very faint | Vapor pressure | : Not determined |
| Melting point/range | : Not applicable | Vapor density | : Not determined |
| Boiling Point: | : No data available. | pH | : Not determined |
| Water solubility | : Immiscible | | |

10. STABILITY AND REACTIVITY

| | |
|----------------------------------|---|
| Stability | : Stable. |
| Hazardous Polymerization | : Will not occur. |
| Conditions to avoid | : Keep away from oxidizing agents and open flame. |
| Incompatible Materials | : Incompatible with strong acids and oxidizing agents. Avoid contact with acetal homopolymers and acetal copolymers during processing. |
| Hazardous decomposition products | : Carbon dioxide (CO ₂), carbon monoxide (CO), oxides of nitrogen (NO _x), hydrogen chloride (HCl), other hazardous materials, and smoke are all possible. Prolonged heating may result in product degradation. As a general rule of thumb, degradation begins to occur after one hour at 177 °C (350 °F), after 10 minutes at 204 °C (400 °F), and within 5 minutes at 232 °C (450 °F). |

11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

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This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|-----------|-----------------------------|------------------|--|
| 100-41-4 | Ethyl benzene | Irritant | Eyes, Skin, Respiratory system. |
| | | Systemic effects | Eyes, Skin, Respiratory system, central nervous system. |
| 1330-20-7 | Xylenes (o-, m-, p-isomers) | Irritant | Eyes, Respiratory system. |
| | | Systemic effects | Eyes, Skin, Respiratory system, blood and blood forming system, Liver, Kidney, central nervous system, digestive system. |
| 95-63-6 | 1,2,4-Trimethylbenzene | Systemic effects | central nervous system. |
| | | Irritant | Eyes, Skin. |

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|-----------|-----------------------------|----------------------------------|---|----------------------|
| 100-41-4 | Ethyl benzene | Oral LD50 Dermal LD50 | 3,500 mg/kg 17800 ul/kg | rat rabbit |
| 1330-20-7 | Xylenes (o-, m-, p-isomers) | LC50 Oral LD50 Dermal LD50 | 5000 ppm/4H 4,300 mg/kg > 1,700 mg/kg | rat rat rabbit |
| 95-63-6 | 1,2,4-Trimethylbenzene | Oral LD50 | 5,000 mg/kg | rat |

Carcinogenicity:

This product contains the following components which, in their pure form, have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|----------|---------------|------|------|-----|
| 100-41-4 | Ethyl benzene | no | 2B | no |

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.
- 2 - The component is reasonably anticipated to be a human carcinogen.

12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a whole.



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Bioaccumulation Potential : No data available.
Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

Product : Where possible, recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.
Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.
ICAO/IATA : Refer to specific regulation.
IMO / IMDG : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

| Chemical Name | CAS-No. | % in Product | RQ for component | RQ for Mixture/Product |
|-----------------------------|-----------|--------------|------------------|------------------------|
| Xylenes (o-, m-, p-isomers) | 1330-20-7 | 0.9732 | 100 lbs | 10,275 LB |

California Proposition : This product does not contain a substance listed by California Prop 65.

SARA Title III Section 302 Extremely Hazardous Substance

Not applicable

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SARA Title III Section 313 Toxic Chemicals:

| Chemical Name | CAS-No. | Weight % |
|------------------------|-----------|----------|
| XYLENE (MIXED ISOMERS) | 1330-20-7 | 0.97 |
| 1,2,4-TRIMETHYLBENZENE | 95-63-6 | 10.38 |

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

| Chemical Name | CAS-No. | Weight % | NPRI ID# |
|------------------------------|-----------|----------|----------|
| Ethyl benzene | 100-41-4 | 0.16 | 111 |
| Xylenes (o-, m-, p- isomers) | 1330-20-7 | 0.97 | 240 |
| Cumene | 98-82-8 | 0.48 | 73 |
| 1,2,4-Trimethylbenzene | 95-63-6 | 10.38 | 233 |

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| |
|-----------|
| CAS-No. |
| 100-41-4 |
| 1330-20-7 |
| 95-63-6 |

DSL : All components of this product are on the Canadian Domestic Substances List (DSL) or are exempt.

National Inventories:

Australia AICS : Not determined.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Not determined.

16. OTHER INFORMATION



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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material when used in combination with any other materials and/or in any particular process or processing conditions.