



# POLYONE CORPORATION

## MATERIAL SAFETY DATA SHEET

### GREEN

Version Number 1.0  
Revision Date 05/19/2008

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#### 1. PRODUCT AND COMPANY IDENTIFICATION

**POLYONE CORPORATION**  
33587 Walker Road, Avon Lake, OH 44012

Telephone : Product Stewardship (770) 271-5902  
Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

Product name : GREEN  
Product code : CC10111403  
Chemical Name : Mixture  
CAS-No. : Mixture  
Product Use : Industrial Applications

#### 2. COMPOSITION/INFORMATION ON REGULATED INGREDIENTS

Components	CAS-No.	Weight %
Butyl acrylate	141-32-2	0.1 - 1
Rutile, antimony chromium buff	68186-90-3	10 - 30

#### 3. HAZARDS IDENTIFICATION

##### EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

##### POTENTIAL HEALTH EFFECTS

**Routes of Exposure:** : Inhalation, Skin contact, Ingestion

##### Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory tract.  
Ingestion : May be harmful if swallowed.  
Eyes : Irritating to eyes and respiratory system.  
Skin : Experience shows no unusual dermatitis hazard from routine handling.

**Chronic exposure** : Refer to Section 11 for Toxicological Information.

**Medical Conditions** : None known.

**Aggravated by Exposure:**

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**4. FIRST AID MEASURES**

- Inhalation : Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Seek medical attention after significant exposure.
- Ingestion : Do not induce vomiting without medical advice. Seek medical attention if necessary.
- Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye irritation persists, seek medical attention.
- Skin : Wash off with soap and plenty of water. If skin irritation persists seek medical attention.

**5. FIRE-FIGHTING MEASURES**

- Flash point : Greater than 200 °F (93 °C)
- Flammable Limits  
Upper explosion limit : Not applicable  
Lower explosion limit : Not applicable  
Autoignition temperature : Not applicable  
Suitable extinguishing media : Carbon dioxide blanket, Dry powder, Foam.
- Special Fire Fighting Procedures : Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne contaminants.
- Unusual Fire/Explosion Hazards : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Wear appropriate personal protection during cleanup, such as impervious gloves, boots and coveralls.
- Environmental precautions : The product should not be allowed to enter drains, water courses or the soil. Should not be released into the environment.
- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper disposal methods.

**7. HANDLING AND STORAGE**

- Handling : Heat only in areas with appropriate exhaust ventilation.
- Storage : Keep containers dry and tightly closed to avoid moisture absorption

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and contamination. Store in a cool dry place.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

- Respiratory protection : Under normal handling conditions a respirator may not be required.
- Eye/Face Protection : Safety glasses with side-shields
- Hand protection : Protective gloves
- Skin and body protection : Long sleeved clothing
- Additional Protective Measures : Safety shoes
- General Hygiene Considerations : Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.
- Engineering measures : Heat only in areas with appropriate exhaust ventilation. Provide appropriate exhaust ventilation at machinery.

Exposure limit(s)

Components	Value	Exposure time	Exposure type	List:
Butyl acrylate	2 ppm	Time Weighted Average (TWA):		ACGIH
	10 ppm 55 mg/m3	Time Weighted Average (TWA):		MX OEL
Rutile, antimony chromium buff	0.5 mg/m3	Time Weighted Average (TWA):	as Cr	ACGIH
	0.5 mg/m3	PEL:	as Cr	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):		MX OEL
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	ACGIH
	0.5 mg/m3	PEL:	as Sb	OSHA Z1
	0.5 mg/m3	Time Weighted Average (TWA):	as Sb	MX OEL

**9. PHYSICAL AND CHEMICAL PROPERTIES**

- Form : liquid
- Appearance : Viscous, liquid
- Color : GREEN
- Odour : Very faint
- Melting point/range : Not applicable
- Boiling Point: : Not applicable
- Water solubility : Immiscible
- Evaporation rate : Not established
- Specific Gravity : Not determined
- Bulk density : Not applicable
- Vapour pressure : Not determined
- Vapour density : Not determined
- pH : Not applicable

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**10. STABILITY AND REACTIVITY**

- Stability : Stable.
- Hazardous Polymerization : Will not occur.
- Conditions to avoid : Keep away from oxidizing agents and open flame.
- Incompatible Materials : Incompatible with strong acids and oxidizing agents.
- Hazardous decomposition products : Carbon dioxide (CO<sub>2</sub>), carbon monoxide (CO), oxides of nitrogen (NO<sub>x</sub>), other hazardous materials, and smoke are all possible.

**11. TOXICOLOGICAL INFORMATION**

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

CAS-No.	Chemical Name	Effect	Target Organ
141-32-2	Butyl acrylate	Irritant	Eyes, Skin.
		Systemic effects	Eyes, Skin, Respiratory system.
68186-90-3	Rutile, antimony chromium buff	Irritant	Eyes, Skin, Respiratory system.

LC50 / LD50

This product contains the following components which, in their pure form, have the following toxicity data:

CAS-No.	Chemical Name	Route	Value	Species
141-32-2	Butyl acrylate	LC50	2730 ppm/4H	rat
		Oral LD50	900 mg/kg	rat
		Dermal LD50	2 ml/kg	rabbit

Carcinogenicity

This product contains the following components which, in their pure form, have the following carcinogenicity data:

CAS-No.	Chemical Name	OSHA	IARC	NTP

IARC Carcinogen Classifications:

- 1 - The component is carcinogenic to humans.
- 2A - The component is probably carcinogenic to humans.
- 2B - The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 - The component is known to be a human carcinogen.

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2 - The component is reasonably anticipated to be a human carcinogen.

**Additional Health Hazard Information:**

**Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).**

**12. ECOLOGICAL INFORMATION**

Persistence and degradability : Not readily biodegradable.  
Environmental Toxicity : Adverse ecological impact is not known or expected under normal use.  
Bioaccumulation Potential : Does not bioaccumulate.  
Additional advice : No data available

**13. DISPOSAL CONSIDERATIONS**

Product : Where possible recycling is preferred to disposal or incineration. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.  
Contaminated packaging : Recycling is preferred when possible. The generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

**14. TRANSPORT INFORMATION**

U.S. DOT Classification : Not regulated for transportation.  
ICAO/IATA (air) : Not regulated for transportation.  
IMO / IMDG (maritime) : Not regulated for transportation.

**15. REGULATORY INFORMATION**

US Regulations:

OSHA Status : Classified as hazardous based on components.  
TSCA Status : All components of this product are listed on or exempt from the TSCA Inventory.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

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Not applicable

California Proposition : Not applicable  
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SARA Title III Section 302 Extremely Hazardous Substance

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

SARA Title III Section 313 Toxic Chemicals:

Unless specific chemicals are identified under this section, this product is Not Applicable under this regulation

Chemical Name	CAS-No.	Weight %
CHROMIUM III COMPOUNDSANTIMONY COMPOUNDSCHROMIUM III COMPOUNDSCHROMIUM COMPOUNDSANTIMONY COMPOUNDS	68186-90-3	10.00 - 30.00

Canadian Regulations:

National Pollutant Release Inventory (NPRI)

Chemical Name	CAS-No.	Weight %	NPRI ID#
Butyl acrylate	141-32-2	0.10 - 1.00	
1-Butanol	71-36-3	0.10 - 1.00	

WHMIS Classification : D1A

WHMIS Ingredient Disclosure List

CAS-No.
1328-53-6
68186-90-3

DSL : DSL status has not been determined. Quantity use in Canada may be restricted by regulations.

National Inventories:

Australia AICS : Not determined

China IECS : Not determined

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Europe EINECS : Not determined  
Japan ENCS : Not determined  
Korea KECI : Not determined  
Philippines PICCS : Not determined

**16. OTHER INFORMATION**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.